



## Straight Shank Twist Drill Sets High Speed Steel



CODE	Set Contents	Range of Size
630255	25s	1mm to 13mm by 0.5mm

## Screw-Plate Sets

Metric / Unified



CODE	Model	Thread Cutting Size	Diam of Die mm	Pcs/Set
632201	OK 41	M-6,8,10,12,	38	12
622202	Ok 45	M-6,8,10,12,14,16,18	50	16
	OK 35	1/4,5/16,3/8,7/16,1/2, 5/8,3/4	50	16
	OK 37	1/4,5/16,3/8,7/16,1/2, 5/8,3/4,7/8,1	50	20
	OK 47	M-6,8,10,12,14,16,18 20,22,24	50	22
	OK 100	M-6,8,10,12,14,16,18	50	28
		20,22,24,26,28,30	70	

## Tap & Die for Straight Pipe Threading (PS)



CODE	Model	Thread Cutting Size	Diam of Die mm	Pcs/Set
632253	R3	1/8,1/4,3/8,1/2, 5/8,3/4	50	14

## Adjustable Reamer Sets

Different sets of reamers in various size combinations are available to give maximum economy, and convenience of use for different requirements

CODE	Range mm	Number of Reamers
630951	4.5-6.35	5
630952	6.35-9.5	4
630953	9.5-12.0	3
630954	12.0-27.0	8
630955	12.0-27.0	11
630956	15.0-27.0	6
630957	15.0-38.0	9
630958	9.5-56.0	16



## Thread Restorers

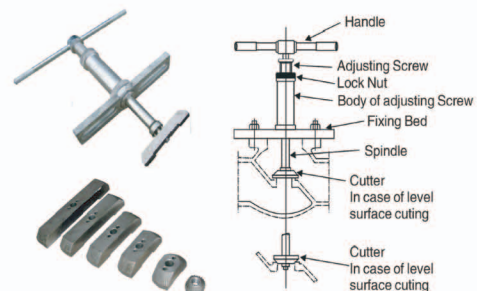


CODE	thread	Thread size on each restorer
633301	Metric	0.75,1.00,1.25,1.50,1.75,2.00,2.50,3.00
633302	PF,BSP	11,12,14,16,19,20,22,28
633303	SAE,UN	12,13,14,16,18,20,24,28
633304	BSW,BSF	11,12,14,16,18,20,22,26

## Valve Seat Cutter

A Set is comprised as follows:

- (1) Spindle
- (2) Handle
- (3) Fixing Bed
- (4) Lock Nut & Adjusting Screw
- (5) 4" cutter
- (6) 3" cutter
- (7) 2" cutter
- (8) 1" cutter



633451	Valve Seat Cutter 1-4" complete	set
--------	---------------------------------	-----

## Cutting Tools



CODE
63

## Drift (Center Keys) Drill



High Speed Steel	Morse Taper No	Overall Length	Garbide Tipped
CODE			CODE
632401	0	72mm	632411
632402	1	82mm	632412
632403	2	100mm	632413
632404	3	125mm	632414
632405	4	155mm	632415
632406	5	200mm	632416
632407	6	270mm	632417